

**UTILITY PATENT APPLICATION TRANSMITTAL**  
**(Large Entity)***(Only for new nonprovisional applications under 37 CFR 1.53(b))*

Docket No.

SEC.741

Total Pages in this Submission

3

**TO THE ASSISTANT COMMISSIONER FOR PATENTS**

Box Patent Application

Washington, D.C. 20231

Transmitted herewith for filing under 35 U.S.C. 111(a) and 37 C.F.R. 1.53(b) is a new utility patent application for an invention entitled:

**PHOTOSENSITIVE POLYMER HAVING CYCLIC BACKBONE AND RESIST COMPOSITION CONTAINING THE SAME**

Invented by:

CHOI, Sang-jun

KIM, Hyun-woo

WOO, Sang-gyun

MOON, Joon-tae

If a **CONTINUATION APPLICATION**, check appropriate box and supply the requisite information:☒ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No.: \_\_\_\_\_

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Enclosed are:

**Application Elements**

1. ☒ Filing fee as calculated and transmitted as described below
2. ☒ Specification having 19 pages and including the following:
  - a. ☒ Descriptive Title of the Invention
  - b. ☐ Cross References to Related Applications *(if applicable)*
  - c. ☐ Statement Regarding Federally-sponsored Research/Development *(if applicable)*
  - d. ☐ Reference to Microfiche Appendix *(if applicable)*
  - e. ☒ Background of the Invention
  - f. ☒ Brief Summary of the Invention
  - g. ☒ Brief Description of the Drawings *(if drawings filed)*
  - h. ☒ Detailed Description
  - i. ☒ Claim(s) as Classified Below
  - j. ☒ Abstract of the Disclosure

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## Application Elements (Continued)

3. ☐ Drawing(s) (when necessary as prescribed by 35 USC 113)
- a. ☐ Formal Number of Sheets \_\_\_\_\_
- b. ☐ Informal Number of Sheets \_\_\_\_\_
4. ☒ Oath or Declaration
- a. ☐ Newly executed (original or copy) ☒ Unexecuted
- b. ☐ Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional application only)
- c. ☐ With Power of Attorney ☐ Without Power of Attorney
- d. ☐ DELETION OF INVENTOR(S)  
Signed statement attached deleting inventor(s) named in the prior application,  
see 37 C.F.R. 1.63(d)(2) and 1.33(b).
5. ☐ Incorporation By Reference (usable if Box 4b is checked)  
The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.
6. ☐ Computer Program in Microfiche (Appendix)
7. ☐ Nucleotide and/or Amino Acid Sequence Submission (if applicable, all must be included)
- a. ☐ Paper Copy
- b. ☐ Computer Readable Copy (identical to computer copy)
- c. ☐ Statement Verifying Identical Paper and Computer Readable Copy

## Accompanying Application Parts

8. ☐ Assignment Papers (cover sheet & document(s))
9. ☐ 37 CFR 3.73(B) Statement (when there is an assignee)
10. ☐ English Translation Document (if applicable)
11. ☒ Information Disclosure Statement/PTO-1449 ☒ Copies of IDS Citations
12. ☐ Preliminary Amendment
13. ☒ Acknowledgment postcard
14. ☐ Certificate of Mailing
- ☐ First Class ☐ Express Mail (Specify Label No.): \_\_\_\_\_

# UTILITY PATENT APPLICATION TRANSMITTAL (Large Entity)

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## Accompanying Application Parts (Continued)

15. ☒ Certified Copy of Priority Document(s) (if foreign priority is claimed)

16. ☐ Additional Enclosures (please identify below):

## Request That Application Not Be Published Pursuant To 35 U.S.C. 122(b)(2)

17. ☐ Pursuant to 35 U.S.C. 122(b)(2), Applicant hereby requests that this patent application not be published pursuant to 35 U.S.C. 122(b)(1). Applicant hereby certifies that the invention disclosed in this application has not and will not be the subject of an application filed in another country, or under a multilateral international agreement, that requires publication of applications 18 months after filing of the application.

## Warning

**An applicant who makes a request not to publish, but who subsequently files in a foreign country or under a multilateral international agreement specified in 35 U.S.C. 122(b)(2)(B)(i), must notify the Director of such filing not later than 45 days after the date of the filing of such foreign or international application. A failure of the applicant to provide such notice within the prescribed period shall result in the application being regarded as abandoned, unless it is shown to the satisfaction of the Director that the delay in submitting the notice was unintentional.**

**UTILITY PATENT APPLICATION TRANSMITTAL**  
**(Large Entity)**

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Docket No.  
SEC.741

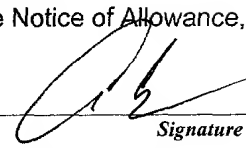
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**Fee Calculation and Transmittal**

**CLAIMS AS FILED**

For	#Filed	#Allowed	#Extra	Rate	Fee
Total Claims	18	- 20 =	0	x \$18.00	\$0.00
Indep. Claims	2	- 3 =	0	x \$80.00	\$0.00
Multiple Dependent Claims (check if applicable) <input type="checkbox"/>					\$0.00
BASIC FEE					\$710.00
OTHER FEE (specify purpose)					\$0.00
TOTAL FILING FEE					\$710.00

- ☐ A check in the amount of \_\_\_\_\_ to cover the filing fee is enclosed.
- ☐ The Commissioner is hereby authorized to charge and credit Deposit Account No. \_\_\_\_\_ as described below. A duplicate copy of this sheet is enclosed.
- ☐ Charge the amount of \_\_\_\_\_ as filing fee.
  - ☐ Credit any overpayment.
  - ☐ Charge any additional filing fees required under 37 C.F.R. 1.16 and 1.17.
  - ☐ Charge the issue fee set in 37 C.F.R. 1.18 at the mailing of the Notice of Allowance, pursuant to 37 C.F.R. 1.311(b).

  
Signature  
ADAM C. VOLENTINE  
REG. NO. 33289

JONES VOLENTINE, LLC  
12200 SUNRISE VALLEY DRIVE, SUITE 150  
RESTON, VA 20191

TEL. NO. (703) 715-0870

Dated: NOV. 20, 2000

CC:

# PHOTOSENSITIVE POLYMER HAVING CYCLIC BACKBONE AND RESIST COMPOSITION CONTAINING THE SAME

## BACKGROUND OF THE INVENTION

### 1. Field of the Invention

The present invention relates to a chemically amplified resist composition, and more particularly, to a photosensitive polymer having a cyclic backbone, and to a resist composition for an ArF excimer laser obtained therefrom.

### 2. Description of the Related Art

As semiconductor devices become highly integrated, fine pattern formation is required from photolithography processes used in the fabrication of such devices. Further, as the capacities of semiconductor devices increase beyond 1 giga bit, a pattern size having a design rule of less than  $0.2\ \mu\text{m}$  becomes necessary. This places limitations on the use of conventional resist materials adapted for the KrF excimer laser (wavelength: 248 nm). Thus, to permit a lower wavelength operation, new resist materials capable of being developed using an ArF excimer laser (wavelength: 193 nm) have been developed for use in lithography processes.

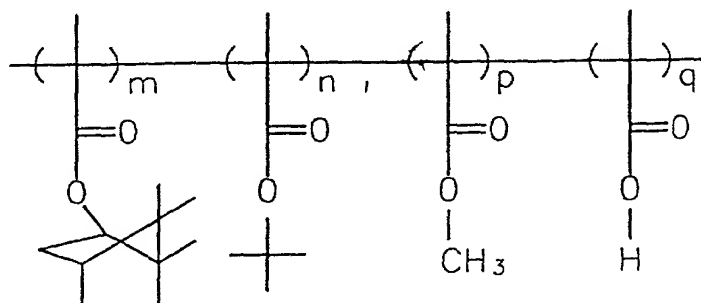
Present resist materials that are commercially used in lithography processes employing the ArF excimer laser suffer certain drawbacks when compared with more conventional resist materials. The most common problems relate to transmittance of the polymer and resistance to dry etching.

As widely known ArF resist materials, (meth)acrylate polymers are generally used. In particular, the most common resist material is poly(methyl methacrylate-tert-butyl methacrylate-methacrylic acid) terpolymer system manufactured by IBM, Inc. However, such polymers have very weak resistance to dry etching.

Accordingly, to increase the resistance to dry etching, a polymer having a backbone composed of an alicyclic compound such as an isobornyl group, an adamantyl group or a tricyclodecanyl group, is used. However, the resulting resist still exhibits weak resistance to dry etching.

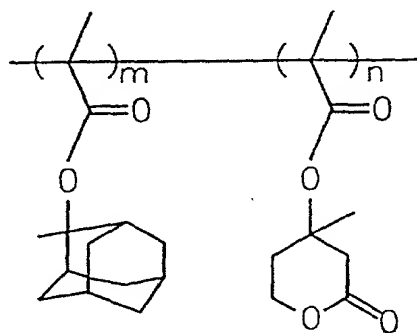
Also, since the alicyclic compound is hydrophobic, in the case where the alicyclic compound is contained in the terpolymer, the adhesion to underlying layers is deteriorated.

In an attempt to overcome the above-described problem, a tetrapolymer represented by the following formula in which a carboxylic acid group is introduced to the backbone of the polymer has been proposed (see *J. Photopolym. Sci. Technol.*, 7(3), 507 (1994).).



However, the resist layer obtained from the polymer having the above structure still has poor adhesion to underlying layers, and resistance to dry etching is poor. Also, a developing solution that is generally usable for development must be diluted before being used.

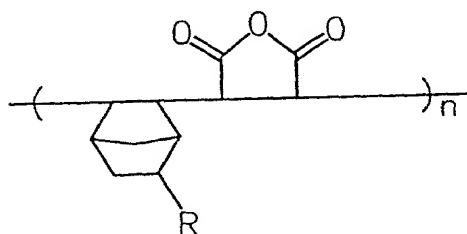
Alternatively, a methacrylate copolymer having an alicyclic protecting group represented by the following formula has been proposed (see *J. Photopolym. Sci. Technol.*, 9(3), 509 (1996).).



The resist layer obtained from the polymer having the above structure still has poor resistance to dry etching. Also, severe line edge roughness is observed when a line pattern is formed from the resist layer. Also, the manufacturing cost for raw materials for preparing the copolymer is very high. In particular, in order to improve an adhesion characteristic, a monomer having a lactone group is introduced thereto. However, the monomer generally to costly for practical use. Thus, it is desirable to

introduce a new monomer with which an expensive monomer can be replaced to facilitate commercial use as a resist material.

As another conventional polymer, a cycloolefine-maleic anhydride (COMA) alternating polymer represented by the following formula has been proposed (see *J. Photopolym. Sci. Technol.*, 12(3), 501 (1999).).



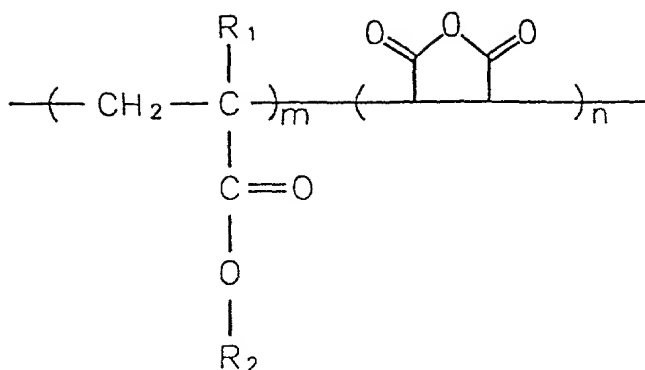
The resist layer obtained from the polymer having the above structure is poor in terms of resolution, transmission, adhesion characteristic and yield. Also, due to the structural characteristic of the backbone, the resist layer has a high glass transition temperature of about 200 °C or higher. Thus, several problems may be encountered in processes using the resist layer.

### SUMMARY OF THE INVENTION

To solve the above problems, it is a feature of the present invention to provide a photosensitive polymer which is relatively inexpensive to fabricate and which has sufficiently increased resistance to dry etching while exhibiting an improved adhesion characteristic to underlying layers.

It is another feature of the present invention to provide a resist composition which provides for improved lithographic performance in a lithography process using an ArF excimer laser.

Accordingly, to achieve the above features, there is provided a photosensitive copolymer having a weight-average molecular weight of 3,000 to 100,000 and represented by the following formula:



wherein  $\text{R}_1$  is a hydrogen atom or methyl,  $\text{R}_2$  is an acid-labile tertiary alkyl group, and  $m/(m+n)$  is 0.5 to 0.8.

Preferably, the photosensitive copolymer has a weight-average molecular weight of 5,000 to 30,000.

Also,  $\text{R}_2$  is preferably an alicyclic hydrocarbon group, and more preferably  $\text{R}_2$  is 2-methyl-2-norbornyl, 2-ethyl-2-norbornyl, 2-methyl-2-isobornyl, 2-ethyl-2-isobornyl, 8-methyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 8-ethyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 2-methyl-2-adamantyl, or 2-ethyl-2-adamantyl.

According to another aspect of the present invention, there is provided a resist composition including the photosensitive copolymer and a photoacid generator (PAG).

The PAG is preferably contained in an amount of 1.0 to 15% by weight based on the total weight of the copolymer.

Preferably, the PAG is selected from the group consisting of triarylsulfonium salts, diaryliodonium salts, sulfonates or mixtures thereof. More preferably, the PAG is triphenylsulfonium triflate, diphenyliodonium triflate, triphenylsulfonium nonaflate, diphenyliodonium nonaflate, triphenylsulfonium antimonate, diphenyliodonium antimonate, di-*t*-butyl diphenyliodonium triflate, *N*-succinimidyl triflate, 2,6-dinitrobenzyl sulfonate, or a mixture thereof.

The resist composition may further include an organic base. Preferably, the organic base is contained in an amount of 0.01 to 2.0% by weight based on the total weight of the copolymer.



The organic base is preferably triethylamine, triisobutylamine, trioctylamine, diethanolamine, triethanolamine or a mixture thereof.

Also, the resist composition may further include a surfactant.

The surfactant is preferably contained in an amount of 50 to 500 ppm.

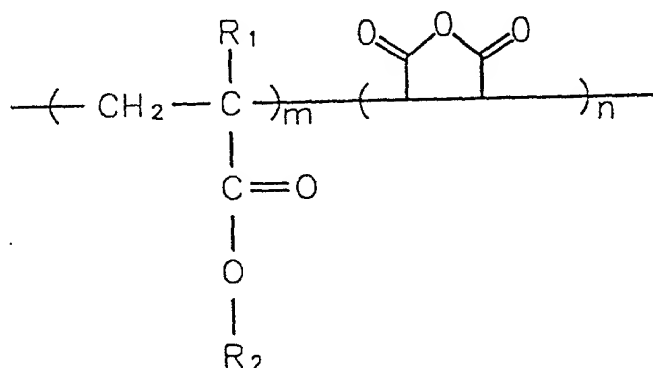
Preferably, the surfactant is polyether or polysulfonate, and more preferably, the surfactant is poly(ethylene glycol).

According to the present invention, a resist composition which consists of a photosensitive copolymer having a considerably reduced manufacturing cost, and which has improved adhesion to underlying layers and sufficiently increased resistance to dry etching, can be attained. Also, since the photosensitive polymer has an appropriate glass transition temperature, the resist composition obtained from the polymer exhibits improved lithographical performance when it is applied to a photolithography process.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

A photosensitive polymer according to an embodiment of the present invention is represented by the following formula (1):

[Formula (1)]



wherein  $\text{R}_1$  is a hydrogen atom or methyl,  $\text{R}_2$  is an acid-labile group using acid generated during exposure, in particular, a saturated or unsaturated alicyclic hydrocarbon of a tert-alkyl type. Examples of  $\text{R}_2$  are bulky tertiary alkyl groups having a saturated alicyclic hydrocarbon ring, such as 2-methyl-2-norbornyl, 2-ethyl-2-norbornyl, 2-methyl-2-isobornyl, 2-ethyl-2-isobornyl, 8-methyl-8-

tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 8-ethyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 2-methyl-2-adamantyl, and 2-ethyl-2-adamantyl.

The photosensitive polymer is a copolymer including maleic anhydride or a (meth)acrylate monomer, and the composition ratio of the respective monomers can be adjusted so as to attain a polymer having desired characteristics such as excellent adhesion and wettability. In other words, in the above formula, m and n are adjustable according to the ratio of the respective monomers mixed. Preferably,  $m/(m+n)$  equals 0.5 to 0.8.

Also, in order to prepare a polymer having desired properties, another (meth)acrylate monomer may be further added to form a terpolymer.

The photosensitive polymer is a copolymer including maleic anhydride and a (meth)acrylate monomer having a bulky alicyclic protecting group. The photosensitive polymer may employ a maleic anhydride monomer, instead of a lactone monomer, which is expensive, thereby greatly reducing the manufacturing cost and mitigating problems encountered by the conventional (meth)acrylate polymer. Thus, the resist composition obtained from the photosensitive polymer has excellent adhesion to underlying layers and excellent resistance to dry etching. Also, compared to the conventional COMA copolymer, the transmittance is noticeably enhanced and the yield is increased.

Also, the photosensitive polymer according to the present invention has an appropriate glass transition temperature in the range of 140 to 180 °C. Thus, the resist layer prepared using the photosensitive polymer according to the present invention has a sufficiently high annealing effect during baking, thereby reducing the free volume thereof. Therefore, the stability against the ambient atmosphere of the resist layer can be improved even with post-exposure delay (PED), thereby improving the lithographic performance.

#### Example 1

##### Synthesis of 8-ethyl-8-tricyclodecanol

A solution of 200 ml (1.0 mol) of ethyl magnesium bromide dissolved in diethyl ether was put into a 500 ml three-necked round-bottom flask, 30 g (0.2 mol) of tricyclodecan-8-one dissolved in diethyl ether was slowly dropped thereinto at room temperature using a dropping funnel, and was then reacted in a reflux condition for about 12 hours.

After the reaction was completed, the reactant was poured into excess water and neutralized using HCl. Thereafter, a crude product was extracted using diethyl ether and dried using  $\text{MgSO}_4$ . Then, the solvent was evaporated and a desired product was separated from the crude product using column chromatography (yield: 65 %).

#### Example 2

##### Synthesis of 8-ethyl-8-tricyclodecanyl acrylate

18 g (0.1 mol) of 8-ethyl-8-tricyclodecanol synthesized in Example 1 and 11 g (0.11 mol) of triethylamine were dissolved in 200 ml of anhydrous tetrahydrofuran (THF) and 10 g (0.11 mol) of acryloyl chloride was slowly added thereto at room temperature, and then the reactant was reacted for about 12 hours.

After the reaction was completed, excess solvent was evaporated, and the reactant was poured into excess water and neutralized using HCl. Thereafter, a crude product was extracted using diethyl ether and dried using  $\text{MgSO}_4$ . Then, the solvent was evaporated and a desired product was separated from the crude product using column chromatography (yield: 75 %).

#### Example 3

##### Synthesis of 8-ethyl-8-tricyclodecanyl methacrylate

18 g (0.1 mol) of 8-ethyl-8-tricyclodecanol synthesized in Example 1 and 11 g (0.11 mol) of triethylamine were dissolved in 200 ml of anhydrous THF and 0.11 mol of methacryloyl chloride was reacted in the same manner as in Example 2. Then, a desired product was separated in the same manner as in Example 2 (yield: 75 %).

#### Example 4

##### Synthesis of 8-methyl-8-tricyclodecanyl acrylate

8-ethyl-8-tricyclodecanol was synthesized in the same manner as in Example 1 using a methyl magnesium bromide solution, and then a desired product was separated using 8-ethyl-8-tricyclodecanol in the same manner as in Example 2.

#### Example 5

##### Synthesis of 2-methyl-2-adamantyl acrylate

17 g (0.1 mol) of 2-methyl-2-adamantanol and 11 g (0.11 mol) of triethylamine were dissolved in 250 ml of anhydrous THF and 10 g (0.11 mol) of acryloyl chloride was slowly added thereto at room temperature, and then the reactant was reacted for about 12 hours.

After the reaction was completed, excess solvent was evaporated, and the reactant was poured into excess water and neutralized using HCl. Thereafter, a crude product was extracted using diethyl ether and dried using  $\text{MgSO}_4$ . Then, the solvent was evaporated and a desired product was separated from the crude product using column chromatography (yield: 75 %).

#### Example 6

##### Synthesis of 2-methyl-2-adamantyl methacrylate

17 g (0.1 mol) of 2-methyl-2-adamantanol and 11 g (0.11 mol) of triethylamine were dissolved in 250 ml of anhydrous THF and 0.11 mol of methacryloyl chloride was slowly added thereto at room temperature, and then the reactant was reacted for about 12 hours.

Thereafter, a desired product was separated in the same manner as in Example 5 (yield: 75 %).

#### Example 7

##### Synthesis of 2-methyl-2-isobornyl acrylate

A solution of 0.2 mol of camphor dissolved in diethyl ether was slowly dropped into 200 ml of a solution of 1.0 mol of methyllithium dissolved in diethyl ether at room temperature using a dropping funnel and reacted for about 2 hours, and then 20 g (0.22 mol) of acryloyl chloride was slowly added thereto at room temperature, and then the reactant was reacted in a reflux condition for about 12 hours.

After the reaction was completed, the reactant was poured into excess water and neutralized using  $\text{H}_2\text{SO}_4$ . Thereafter, a crude product was extracted using diethyl ether and dried using  $\text{MgSO}_4$ . Then, the solvent was evaporated and a desired product was separated from the crude product using vacuum distillation (yield: 65 %).

#### Example 8

##### Synthesis of 2-methyl-2-norbornyl acrylate

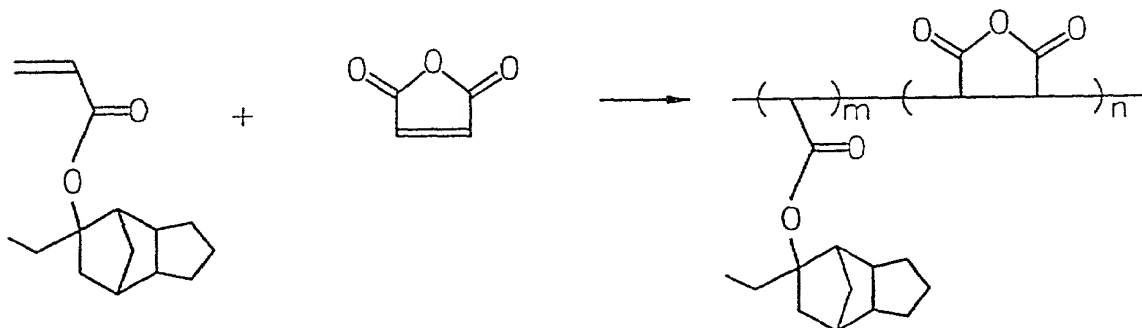
A solution of 0.2 mol of norcamphor dissolved in diethyl ether was slowly dropped into 200 ml of a solution of 1.0 mol of methyllithium dissolved in diethyl ether at room temperature using a dropping funnel and reacted for about 2 hours, and then 20 g (0.22 mol) of acryloyl chloride was slowly added thereto at room

temperature, and then the reactant was reacted in a reflux condition for about 12 hours.

After the reaction was completed, a desired product was separated in the same manner as in Example 7 (yield: 65 %).

#### Example 9

##### Synthesis of copolymer



7.03 g (30 mmol) of 8-ethyl-8-tricyclodecanyl acrylate synthesized in Example 2, 5.88 g (60 mmol) of maleic anhydride and azobis(isobutyronitrile) (AIBN) (4 mol%) were dissolved in 13 g of anhydrous THF, and purged using nitrogen gas for about 1 hour. Thereafter, the reactant was polymerized at 70° C for about 24 hours.

After the polymerization was completed, the reactant was slowly dropped into excess n-hexane to be precipitated, dissolved again in THF and reprecipitated twice in a co-solvent (n-hexane:isopropylalcohol=1:1). Then, the precipitate was dried in a vacuum oven maintained at 50 °C for about 24 hours to obtain a desired polymer (yield: 70%).

The weight-average molecular weight (Mw) and polydispersity of the obtained product were 8,900 and 1.8, respectively.

#### Example 10

##### Synthesis of copolymer

30 mmol of 8-ethyl-8-tricyclodecanyl methacrylate synthesized in Example 3, 60 mmol of maleic anhydride and AIBN (4 mol%) were dissolved in 15 g of anhydrous THF and polymerization was carried out in the same manner as in Example 9.

After polymerization was completed, a desired polymer was obtained in the same manner as in Example 9 (yield: 65%).

The weight-average molecular weight ( $M_w$ ) and polydispersity of the obtained product were 7,300 and 1.9, respectively.

#### Example 11

##### Synthesis of copolymer

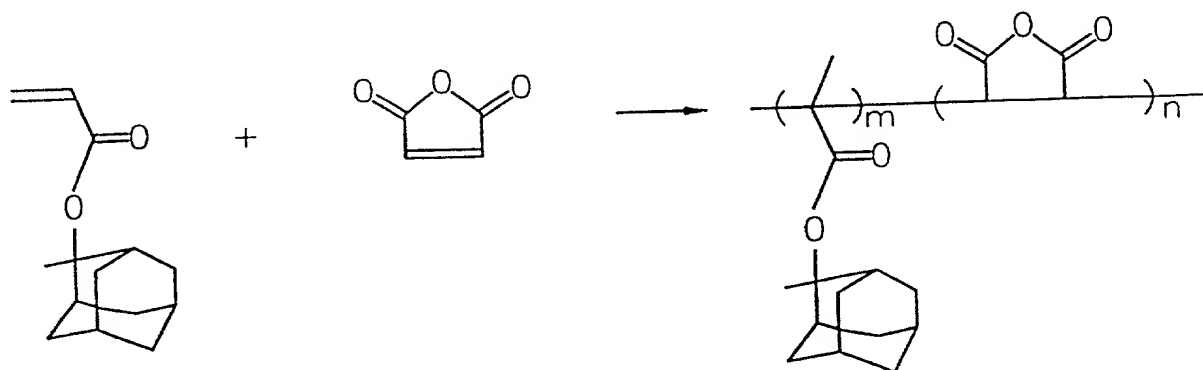
30 mmol of 8-methyl-8-tricyclodecanyl acrylate synthesized in Example 4, 60 mmol of maleic anhydride and AIBN (4 mol%) were dissolved in 15 g of anhydrous THF and polymerization was carried out in the same manner as in Example 9.

After polymerization was completed, a desired polymer was obtained in the same manner as in Example 9 (yield: 70%).

The weight-average molecular weight ( $M_w$ ) and polydispersity of the obtained product were 8,300 and 1.8, respectively.

#### Example 12

##### Synthesis of copolymer



6.61 g (30 mmol) of 2-methyl-2-adamantyl acrylate synthesized in Example 5, 5.88 g (60 mmol) of maleic anhydride and AIBN (4 mol%) were dissolved in 12 g of anhydrous THF, and purged using nitrogen gas for about 1 hour. Thereafter, the reactant was polymerized at 70° C for about 24 hours.

After the polymerization was completed, the reactant was slowly dropped into excess n-hexane to be precipitated, dissolved again in THF and reprecipitated twice in a co-solvent (n-hexane:isopropylalcohol=1:1). Then, the precipitate was dried in a vacuum oven maintained at 50 °C for about 24 hours to obtain a desired polymer (yield: 70%).

The weight-average molecular weight ( $M_w$ ) and polydispersity of the obtained product were 9,100 and 1.8, respectively.

#### Example 13

##### Synthesis of copolymer

30 mmol of 2-methyl-2-isobornyl acrylate synthesized in Example 7, 60 mmol of maleic anhydride and AIBN (4 mol%) were dissolved in 13 g of anhydrous THF and then polymerization was carried out in the same manner as in Example 12, to obtain a polymer (yield: 70%).

The weight-average molecular weight ( $M_w$ ) and polydispersity of the obtained product were 7,800 and 1.9, respectively.

#### Example 14

##### Synthesis of copolymer

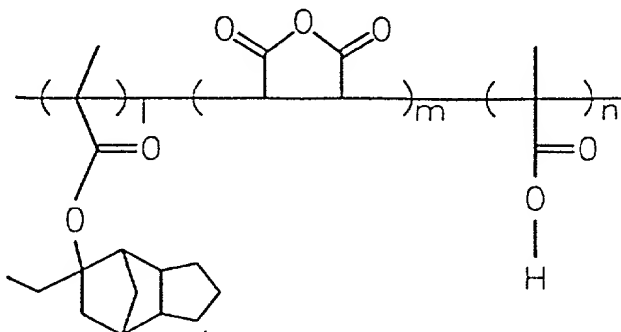
30 mmol of 2-methyl-2-norbornyl acrylate synthesized in Example 8, 60 mmol of maleic anhydride and AIBN (4 mol%) were dissolved in 13 g of anhydrous THF and polymerization was carried out in the same manner as in Example 12, to obtain a polymer (yield: 70%).

The weight-average molecular weight ( $M_w$ ) and polydispersity of the obtained product were 8,100 and 1.9, respectively.

#### Example 15

##### Synthesis of terpolymer

35 mmol of 8-ethyl-8-tricyclodecanyl methacrylate synthesized in Example 3, 50 mmol of maleic anhydride, 5 mmol of methacrylic acid and AIBN (4 mol%) were dissolved in 15 g of anhydrous THF, and polymerization was carried out in the same manner as in Example 12, to obtain a terpolymer represented by the following formula (yield: 70%).



The weight-average molecular weight (Mw) and polydispersity of the obtained product were 7,400 and 1.9, respectively.

#### Example 16

##### Patterning process using resist composition

Herein below, the following processes were used for preparing the resist compositions used in a patterning process.

A polymer selected from the polymers synthesized in Examples 9 through 15 (12 to 15% by weight of solid matter based on the total weight of a solvent to be obtained) and various types of photoacid generator (PAG) were dissolved in a solvent, and 0.01 to 2.0% by weight of an organic base made of amine (based on the total weight of the polymer) was added thereto to completely dissolve the reactants.

Examples of the PAG include inorganic onium salts (0.5 to 3.0% by weight based on the total weight of polymer) and organic sulfonates (1.0 to 10% by weight based on the total weight of polymer), or a mixture of at least two of these materials.

Examples of the solvent include propylene glycol monomethyl ether acetate (PGMEA) and ethyl lactate (EL), or a mixture of at least two of these materials.

Thereafter, the solution was filtered using a 0.2  $\mu\text{m}$  membrane filter to obtain a resist composition.

Then, for a patterning process using the resist composition obtained by the above method, the following processes were used.

A silicon wafer having a silicon oxide film formed thereon was prepared and treated with hexamethyldisilazane (HMDS). Then, the resist composition was coated on the silicon oxide film to a thickness of about 0.3 to 0.5  $\mu\text{m}$ .

The wafer having the resist composition coated thereon was pre-baked at a temperature of 100 to 140 °C for 60 to 120 seconds and exposed to light using a light source such as DUV, E-beam or X-ray. Then, post exposure baking (PEB) was performed at a temperature of 100 to 150 °C for 60 to 120 seconds.

Thereafter, the resultant was developed using 2.38 wt% of tetramethylammonium hydroxide (TMAH) solution for about 10 to 90 seconds. As a result, the silicon oxide film was etched with a predetermined etching gas, for example, halogen gas or  $\text{C}_x\text{F}_y$  gas, using the obtained resist pattern as a mask.



Subsequently, the resist pattern remaining on the silicon wafer was removed using a stripper to form a desired silicon oxide pattern.

Next, detailed examples of forming patterns using the resist composition prepared in the same method as in Example 16 will be described.

#### Example 16-1

A resist composition was prepared using 1.0 g of polymer synthesized in Example 9, 15 mg of triphenylsulfonium triflate (TPSOTf) as a PAG and 2 mg of triisobutylamine as an organic base were completely dissolved in 8.0 g of PGMEA and then filtered using a 0.2  $\mu\text{m}$  membrane filter to obtain a resist composition. The obtained resist composition was coated on a wafer to a thickness of about 0.3  $\mu\text{m}$ .

Thereafter, the wafer having the resist composition coated thereon was pre-baked at a temperature of 130 °C for 90 seconds and exposed to light using an ArF excimer laser having a numerical aperture (NA) of 0.6 and  $\sigma$  of 0.7. Then, post exposure baking (PEB) was performed at a temperature of 130 °C for 90 seconds.

The resultant was developed using 2.38 wt% of TMAH solution for about 60 seconds to form a resist pattern.

When an exposure dose was about 15 mJ/cm<sup>2</sup>, it was observed that a 0.20  $\mu\text{m}$  line and space pattern was obtained.

#### Example 16-2

A resist composition was prepared using 1.0 g of polymer synthesized in Example 9, 10 mg of TPSOTf and 20 mg of N-succinimidyl triflate as PAGs and 4 mg of triisobutylamine as an organic base were completely dissolved in 8.0 g of PGMEA and then filtered using a 0.2  $\mu\text{m}$  membrane filter to obtain a resist composition. The obtained resist composition was coated on a wafer to a thickness of about 0.3  $\mu\text{m}$ .

Thereafter, a resist pattern was formed in the same manner as in Example 16-1.

When an exposure dose was about 20 mJ/cm<sup>2</sup>, it was observed that a 0.20  $\mu\text{m}$  line and space pattern was obtained.

#### Example 16-3

A resist composition was prepared using 1.0 g of polymer synthesized in Example 12, 15 mg of TPSOTf as a PAG and 2 mg of triisobutylamine as an organic base were completely dissolved in 8.0 g of PGMEA and then filtered using a 0.2  $\mu\text{m}$

membrane filter to obtain a resist composition. The obtained resist composition was coated on a wafer to a thickness of about 0.3  $\mu\text{m}$ .

Thereafter, a resist pattern was formed in the same manner as in Example 16-1.

When an exposure dose was about 18  $\text{mJ}/\text{cm}^2$ , it was observed that a 0.20  $\mu\text{m}$  line and space pattern was obtained.

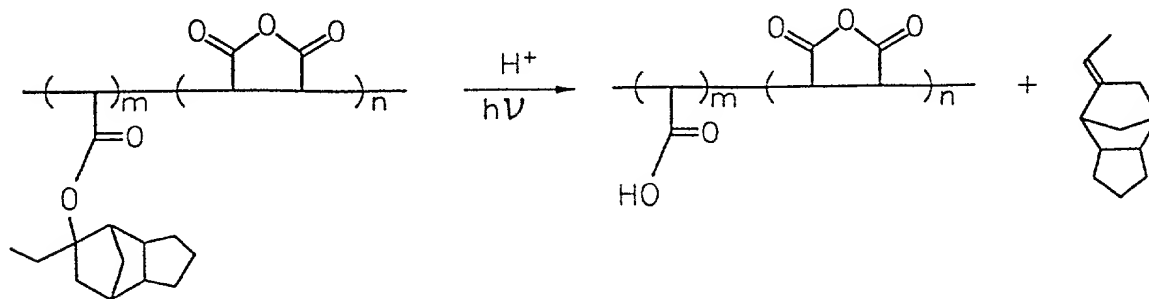
#### Example 16-4

Poly(ethylene glycol) having a weight-average molecular weight of 2,000 as a surfactant was added to the resist compositions obtained in Examples 16-1 through 16-3 in an amount of about 200 ppm and then a resist pattern was prepared in the same manner as in Example 16-1.

When an exposure dose was about 15 to 20  $\text{mJ}/\text{cm}^2$ , it was observed that a 0.20  $\mu\text{m}$  line and space pattern was obtained.

#### Photomechanism of copolymer

The photomechanism of a copolymer forming the resist composition obtained in Example 16-1 is as follows.



As shown in the above photomechanism, the resist composition according to the present invention exhibits a low solubility to a developing solution in an unexposed region by a bulky alicyclic protecting group having a dissolution inhibition effect acting on an alkaline developing solution, while exhibiting a high solubility in

an exposed region by a decomposition of the bulky alicyclic protecting group in the presence of acid ( $H^+$ ). Thus, a resist composition having high contrast can be obtained, thereby achieving a high-resolution, high-sensitivity resist pattern.

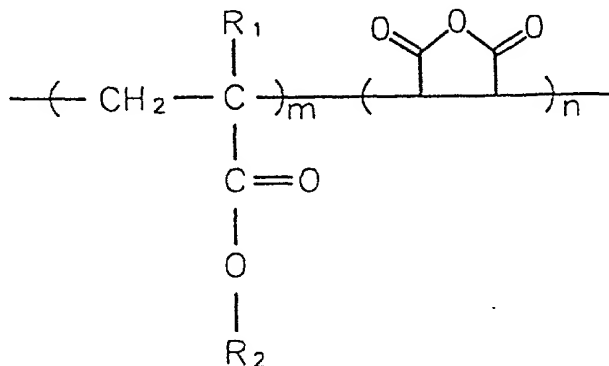
Since the photosensitive polymer employs a maleic anhydride monomer, which is inexpensive, the manufacturing cost is substantially reduced, thus overcoming cost related problems encountered by the conventional (meth)acrylate polymers. Further, the resist composition obtained from the photosensitive polymer has improved adhesion to underlying layers and improved resistance to dry etching. Also, the transmittance is noticeably enhanced and the yield is increased.

Also, the photosensitive polymer according to the present invention has an appropriate glass transition temperature in the range of 140 to 180 °C. Thus, a resist layer prepared using the photosensitive polymer according to the present invention exhibits a sufficiently high annealing effect during baking, thereby reducing the free volume thereof. Therefore, the stability against ambient atmosphere of the resist layer can be improved even with post-exposure delay (PED), thereby improving the lithographic performance. Thus, the resist composition according to the present invention can be useful in the manufacture of next generation semiconductor devices.

Although the present invention has been described in detail through preferred embodiments, the invention is not limited thereto, and various modifications and alterations within the spirit and scope of the invention are possible by those skilled in the art.

What is claimed is:

1. A photosensitive copolymer having a weight-average molecular weight of 3,000 to 100,000 and represented by the following formula:



wherein  $\text{R}_1$  is a hydrogen atom or methyl,  $\text{R}_2$  is an acid-labile tertiary alkyl group, and  $m/(m+n)$  is 0.5 to 0.8.

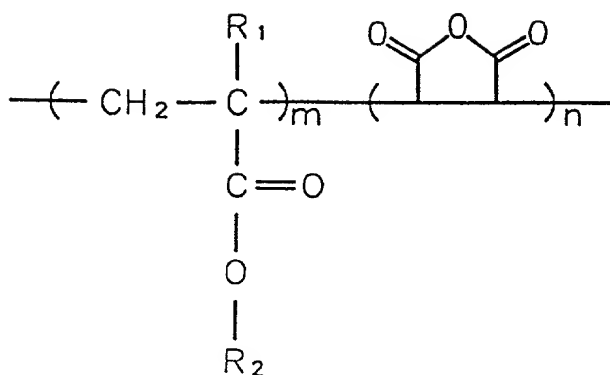
2. The photosensitive copolymer according to claim 1, wherein the photosensitive polymer has a weight-average molecular weight of 5,000 to 30,000.

3. The photosensitive copolymer according to claim 1, wherein  $\text{R}_2$  is an alicyclic hydrocarbon group.

4. The photosensitive copolymer according to claim 1, wherein  $\text{R}_2$  is 2-methyl-2-norbornyl, 2-ethyl-2-norbornyl, 2-methyl-2-isobornyl, 2-ethyl-2-isobornyl, 8-methyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 8-ethyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 2-methyl-2-adamantyl, or 2-ethyl-2-adamantyl.

5. A resist composition comprising:

(a) a photosensitive copolymer having a weight-average molecular weight of 3,000 to 100,000 and represented by the following formula:



wherein  $\text{R}_1$  is a hydrogen atom or methyl,  $\text{R}_2$  is an acid-labile tertiary alkyl group, and  $m/(m+n)$  is 0.5 to 0.8; and

(b) a photoacid generator (PAG).

6. The resist composition according to claim 5, wherein the photosensitive polymer has a weight-average molecular weight of 5,000 to 30,000.

7. The resist composition according to claim 5, wherein  $\text{R}_2$  is an alicyclic hydrocarbon group.

8. The resist composition according to claim 5, wherein  $\text{R}_2$  is 2-methyl-2-norbornyl, 2-ethyl-2-norbornyl, 2-methyl-2-isobornyl, 2-ethyl-2-isobornyl, 8-methyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 8-ethyl-8-tricyclo[5.2.1.0<sup>2,6</sup>]decanyl, 2-methyl-2-adamantyl, or 2-ethyl-2-adamantyl.

9. The resist composition according to claim 5, wherein the PAG is contained in an amount of 1.0 to 15% by weight based on the total weight of the copolymer.

10. The resist composition according to claim 9, wherein the PAG is selected from the group consisting of triarylsulfonium salts, diaryliodonium salts, sulfonates or mixtures thereof.

1 11. The resist composition according to claim 10, wherein the PAG is  
2 triphenylsulfonium triflate, diphenyliodonium triflate, triphenylsulfonium nonaflate,  
3 diphenyliodonium nonaflate, triphenylsulfonium antimonate, diphenyliodonium  
4 antimonate, di-t-butyl diphenyliodonium triflate, N-succinimidyl triflate, 2,6-  
5 dinitrobenzyl sulfonate, or a mixture thereof.

1 12. The resist composition according to claim 5, further comprising an  
2 organic base.

1 13. The resist composition according to claim 12, wherein the organic base  
2 is contained in an amount of 0.01 to 2.0% by weight based on the total weight of the  
3 copolymer.

1 14. The resist composition according to claim 13, wherein the organic base  
2 is triethylamine, triisobutylamine, trioctylamine, diethanolamine, triethanolamine or a  
3 mixture thereof.

1 15. The resist composition according to claim 5, further comprising a  
2 surfactant.

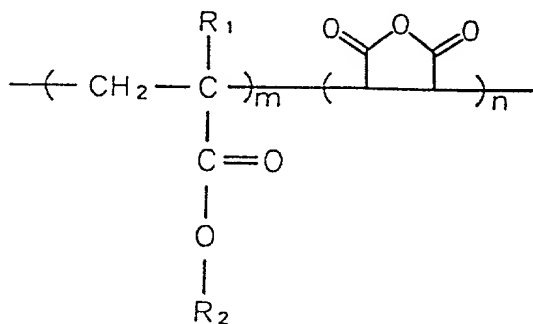
1 16. The resist composition according to claim 15, wherein the surfactant is  
2 contained in an amount of 50 to 500 ppm.

1 17. The resist composition according to claim 15, wherein the surfactant is  
2 polyether or polysulfonate.

1 18. The resist composition according to claim 17, wherein the surfactant is  
2 poly(ethylene glycol).

### Abstract of the Disclosure

A photosensitive copolymer has a weight-average molecular weight of 3,000 to 100,000 and is represented by the following formula:



wherein R<sub>1</sub> is a hydrogen atom or methyl, R<sub>2</sub> is an acid-labile tertiary alkyl group, and m/(m+n) is 0.5 to 0.8.

## DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

(X) Original    ( ) Supplemental    ( ) Substitute    ( ) PCT    ( ) Design

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**TITLE: PHOTSENSITIVE POLYMER HAVING CYCLIC BACKBONE AND RESIST COMPOSITION CONTAINING THE SAME**

of which is described and claimed in:

( ) the attached specification, *or*

(x) the specification in the application Serial No. \_\_\_\_\_ filed November 20, 2000 ,

and with amendments through \_\_\_\_\_ (if applicable), *or*

( ) the specification in International Application No. PCT/ \_\_\_\_\_ , filed \_\_\_\_\_ ,

and as amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the content of the above-identified specification, including the claims, as amended by any amendment(s) referred to above.

I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 (and §172 if this application is for a Design) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

COUNTRY	APPLICATION NO.	DATE OF FILING	PRIORITY CLAIMED
REPUBLIC OF KOREA	99-52225	23 NOVEMBER 1999	YES

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:



APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED

And I hereby appoint Raymond C. Jones, Reg. No. 34,631 and Adam C. Volentine, Reg. No. 33,289, of the firm of JONES VOLENTINE, L.L.C., jointly and severally, attorneys to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys named herein to accept and follow instructions from Y.P. LEE & ASSOCIATES as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

*Kindly direct all correspondence to:* **JONES VOLENTINE, L.L.C.**  
**12200 Sunrise Valley Drive**  
**Suite 150**  
**Reston, Virginia 20191**  
**Telephone (703) 715-0870**

<b>Full Name of 1st Inventor</b>	<b>FAMILY NAME</b> CHOI	<b>FIRST GIVEN NAME</b> Sang-jun	<b>SECOND GIVEN NAME</b>
<b>Residence &amp; Citizenship</b>	<b>CITY</b> Seoul	<b>STATE OR COUNTRY</b> Republic of Korea	<b>COUNTRY OF CITIZENSHIP</b> Republic of Korea
<b>Post Office Address</b>	<b>ADDRESS</b> 223-1, Guei 3-dong, Kwangjin-gu, Seoul, Republic of Korea	<b>CITY</b>	<b>STATE OR COUNTRY</b> <b>ZIP CODE</b>
<b>Full Name of 2nd Inventor</b>	<b>FAMILY NAME</b> KIM	<b>FIRST GIVEN NAME</b> Hyun-woo	<b>SECOND GIVEN NAME</b>
<b>Residence &amp; Citizenship</b>	<b>CITY</b> Seongnam-city	<b>STATE OR COUNTRY</b> Republic of Korea	<b>COUNTRY OF CITIZENSHIP</b> Republic of Korea
<b>Post Office Address</b>	<b>ADDRESS</b> 104-1604, Darim Apt., 211, Gumi-dong, Bundang-gu, Seongnam-city, Kyungki-do, Republic of Korea	<b>CITY</b>	<b>STATE OR COUNTRY</b> <b>ZIP CODE</b>
<b>Full Name of 3rd Inventor</b>	<b>FAMILY NAME</b> WOO	<b>FIRST GIVEN NAME</b> Sang-gyun	<b>SECOND GIVEN NAME</b>
<b>Residence &amp; Citizenship</b>	<b>CITY</b> Suwon-city	<b>STATE OR COUNTRY</b> Republic of Korea	<b>COUNTRY OF CITIZENSHIP</b> Republic of Korea
<b>Post Office Address</b>	<b>ADDRESS</b> 336-1706, Cheongmyung Pyucksan Apt., Paldal-gu, Suwon-city, Kyungki-do, Republic of Korea	<b>CITY</b>	<b>STATE OR COUNTRY</b> <b>ZIP CODE</b>

<b>Full Name of 4th Inventor</b>	<b>FAMILY NAME</b> MOON	<b>FIRST GIVEN NAME</b> Joo-tae	<b>SECOND GIVEN NAME</b>
<b>Residence &amp; Citizenship</b>	<b>CITY</b> Suwon-city	<b>STATE OR COUNTRY</b> Republic of Korea	<b>COUNTRY OF CITIZENSHIP</b> Republic of Korea
<b>Post Office Address</b>	<b>ADDRESS</b> 1309, Youngkwang Apt., 65, Songjuk-dong, Jangan-gu, Suwon-city, Kyungki-do, Republic of Korea		

<b>Full Name of 5th Inventor</b>	<b>FAMILY NAME</b>	<b>FIRST GIVEN NAME</b>	<b>SECOND GIVEN NAME</b>
<b>Residence &amp; Citizenship</b>	<b>CITY</b>	<b>STATE OR COUNTRY</b>	<b>COUNTRY OF CITIZENSHIP</b>
<b>Post Office Address</b>	<b>ADDRESS</b>	<b>CITY</b>	<b>STATE OR COUNTRY</b> <b>ZIP CODE</b>

I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

1st Inventor \_\_\_\_\_ Date \_\_\_\_\_  
                   Sang-jun CHOI

2nd Inventor \_\_\_\_\_ Date \_\_\_\_\_  
                   Hyun-woo KIM

3rd Inventor \_\_\_\_\_ Date \_\_\_\_\_  
                   Sang-gyun WOO

4th Inventor \_\_\_\_\_ Date \_\_\_\_\_  
                   Joo-tae MOON

5th Inventor \_\_\_\_\_ Date \_\_\_\_\_

\*\*\*\*\*

Applicant Reference No.: SS-14439-US      Atty Docket No.: SEC.741